

LICENSEE START-UP & ONGOING SUPPORT SERVICES

1. Panel Line Equipment Sign-Off at Roll Former Fabrication Plant: First inspection acceptance by Licensee and BRS personnel of roof panels produced by the tooling to meet design specifications prior to shipment to Licensee plant.
2. Panel Line Equipment Start-Up at Licensee's Plant: Final Inspection and acceptance by Licensee and BRS personal of roll former set up and roof panels produced at Licensee plant.
3. Technology Transfer: BRS Presentation and transfer of technology to Licensee of all technology including Product Application Guide, Architectural Details, Installation Guide, and Testing necessary for manufacturing BRS Standing Seam Roof Systems.
4. BRS Quality Control Program: A comprehensive quality control program ensuring roof panels are consistently produced within design specifications. This QC Program is based on precision hand tool measuring method and/or optical comparator method. BRS reports can be used to support your IAS AC472 accreditation program.
5. Licensee Sales & Marketing Support: Orientation specifically for licensee's sales & marketing group covering BRS advantages, product features & benefits and product specifications. BRS personal available for sales meetings and engineer's letter to submit to architects or code bodies.
6. BRS Panel Product Application, Training and Assistance: BRS provides support for both standard and unusual product application situations.
7. BRS Installation Guide: Detailed illustration field erection guide that can be edited to fit licensee's specified details.
8. Field Installation Assistance: BRS support and assistance available to Licensee to help solve field erection problems. Can be provided by phone or jobsite visit as required.
9. BRS Product Development: Ongoing BRS product development and improvement program assures existing system stays up to date and current. The program promises to remain current and competitive with latest design and performance trends in the building industry.
10. Technical Support and Assistance: BRS provides assistance for unusual product application situations or field erection based for specific projects or those in initial design stages.
11. FM & UL Assistance: BRS will assist you in getting UL and FM listed using step by step instructions.
12. Assistance obtaining Building Code Approvals: BRS will provide Technical, Engineering or Specifications related assistance for local and national building code related situations.
13. Quality Roof Seamer Program: Introduction and quality program for QRS's seamer utilizing BRS's seamer tooling design. QRS offers a 5 Station TripleLok® bi-directional seamer as well as a 5 Station QuadLok® single pass seamer. Both seamers are compatible with TS-324 or PanelCraft.
14. Superior Seam Technology™ (SST): Proprietary trademark building block element in designing, developing and deploying the highest preforming standing seam roofing systems in the industry. Serves as the unified beacon branding vehicle for all licensees to proudly demonstrate their superior designed roofing systems to their market.



**DESIGNING SOLUTIONS
FOR TOMORROW**



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Sales & Specification Advantages

- Recognized benchmark system among architects, engineers, and specifiers
- Meets or exceeds all industry standard testing and certification requirements
- Superior ASTM E1680 air and ASTM E1646 water infiltration results
- Proven FM 4471 classifications with longer spans using 24-gauge panels
- RollLok® delivers hydrostatic performance at snap-lock price competitiveness
- Eliminates need for external seam clamps ("roof warts") due to Superior Seam Technology
- One of the most competitively priced standing seam systems available
- Proven water tightness - passed ASTM-E 2140 6" static waterhead test submerged for 24 hours - no leaks with two panel endlaps

Manufacturing Benefits

Strategic Planning

- Alpha/Ascension program supports phased capital investment
- Reduced startup time through proven BRS designs and tooling support
- Partnerships with roll-forming equipment manufacturers ensure accuracy

Competitive Edge

- Single coil width supports all seam configurations
- Progressive seaming options to meet higher wind uplift demands
- Patented designs and components
- Reduces coil inventory complexity and cost
- Lab-tested and field-proven for long-term performance

Quality Control

- Go/No-Go gauges included with license, In-plant QC tools to verify profile accuracy
- Optional in-house lab inspection with optical comparator analysis (fee based)
- Panel sample shipping program for verification (fee based)
- Ongoing setup and troubleshooting support

After-License Support

Manufacturing

- Quality control programs
- Field consultation and problem resolution

Sales & Marketing

- Sales support as needed
- Access to Superior Seam Technology™ branding
- ARCAT digital listing participation (fee based after first year)
- Established roof system with the design community

Technology

- Continuous system innovation
- Annual system reviews with licensee input
- In-house testing lab capabilities for ongoing innovation system improvements
- Access to FM, UL, and ASTM test results
- AutoCAD architectural details and drawings